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This purge sets are composed of metal tube rotameters or glass tube rotameters with constant flow valves, which can be used for the measurement and keep flow rate of gases or liquids constantly output.

Float flowmeter featured with safety and reliable, measuring precise and steady, so that this series purge sets keep flow rates output constantly even when the supply or load pressure changes, which can be widely used for the transmitters cleaning among the industries of petroleum processing, chemical, ethylene, fertilizer, steel, chemical fiber and textile and so on., also can be used among the processing control of differential pressure level measurement.

The design of this series products can be fulfill of the industrial control requirements, installation applicable condition also can be fulfill of the requirements of instrument measuring technology.







single-path,two-path,multipath(optional);

single meter installation, pane mounting, cabinet installation (optional);

1/4 NPT,swagelok,screw,flange connection(optional);

6mm,8mm,10mm,15mm,25n m pipeline;

Switch signal output,4-20mA signal output(optional);

Metal structure, simpleness, hardness, beauty;

Can test processing temperature below 200;

Can test processing pressure below 6.4MPa;

Flowrate, pressure (optional) indicate on-site;

Adopts to our company LZ series float flowmeter;

Precision micro needle valves are optional, convenient, flexible, applicable for flowrate field adjustment.

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Learn from the measuring structure diagram(eg:constant inlet pressure) can know that:

The force upward elastic membrance is:

The force upward elastic membrance is: P3A+P2a+F

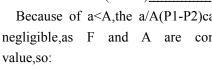
When the pressure is in balance, means

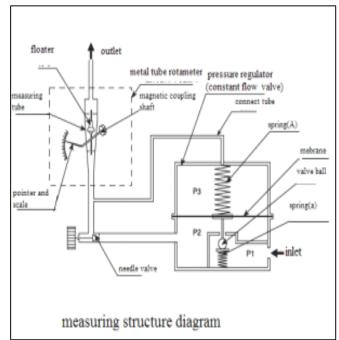
that (1)=(2)P2A+P1a=P3A+P2a+F_____(3)

As the differential pressure of pressure regulator membrane P2-P3,we can get the equation as following:

$$P2-P3=F/A-a/A(P1-P2)$$
 (4)

Because of a<A,the a/A(P1-P2)can be negligible, as F and A are constant





C(constant value)=P2-P3

When the measuring media is not compressed liquid, RE pressure regulator can be applicable for the outlet pressure changes. Said for (4), as P1 is constant, P3 is variational, when P3 change to: P3+ P,P2 change to:P2+ P,so that:

C(constant value)=P2-P3

Meter Type	LZB(equip with glass tube float flowmeter)	LZZ(equip with metal tube float flowmeter)		
Measuring range(100%valve)				
Water:20	3-100l/h	25-4000l/h		
Air:0.1MPa,20	50-34001/h 0.7-80m /h			
Measuring range ratio	10:1	10:1		
Accuracy grade	4	1.5		
Flow scale	Actual flow scale	Actual flow scale		
Medium pressure	Max.1.0MPa	Max.6.4MPa(special demand can order)		
Medium temperature	-20 ~100	-20 ~200		
Ambient temperature	-20 ~60	-20 ~60		
Contact medium pressure	304,316	304,316		
Body	Plastic,PVC	Cast aluminium, epoxy resin coating		
Process connection				
Swagelok	6mm, 8mm, 10mm	6mm, 8mm, 10mm		
Screw	1/4"NPT,1/2"NPT	1/4"NPT,1/2"NPT		
Flange	1/2"ANSI 150lb,DIN2501,HG,GB	1/2"ANSI 150lb,DIN2501,HG,GB		
Special	According to users' demand	According to users' demand		

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Calibration Conditions:Water 20 Air:20 0.1013MPa(abs),actual medium measuring range will change according to conditions.

1

No.	Diameter of valve central spindle	Water l/h(100%)	Air l/h(100%)	Pressure loss(kPa)
QF005	1.0		50	1.2
QF010	1.0	3	100	1.4
QF015	1.0	5	150	1.5
QF040	2.5	10	400	1.8
QF080	2.5	25	800	3.5
QF125	2.5	40	1250	6.5
QF200	2.5	60	2000	13.0
QF300	2.5	80	2500	23.5
QF340	4.5	100	3400	40.0

2

DN	No.	Water l/h(100%)	Air l/h(100%)	Pressure loss (kPa)	
	QF15.1	25	0.7	1.5	
	QF15.2	40	1.0	1.5	
	QF15.3	60	1.5	1.5	
1.5	QF15.4	100	2.2	1.5	
15	QF15.5	160	3.6	1.5	
	QF15.6	250	5.5	3.0	
	QF15.7	400	10	3.0	
	QF15.8	630	14	3.5	
25	QF25.0	630	14	1.5	
	QF25.1	1000	22	1.5	
	QF25.2	1600	35	1.5	
	QF25.3	2500	50	3.0	
	QF25.4	4000	80	3.5	

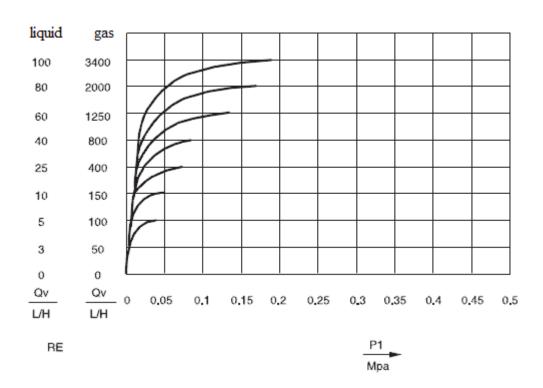
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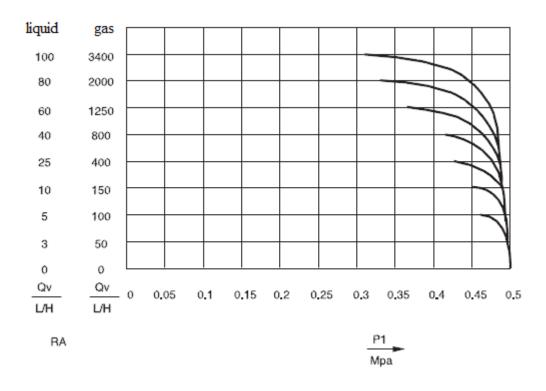
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Constant flow valve model	RE	RA	
Applicable condition	Constant inlet pressure change P1	Constant outlet pressure change P2	
Medium state	Liquid or gas	Liquid or gas	
Medium temperature			
Standard	80	80	
Special	150	150	
Medium pressure			
Standard	1.0MPa	1.0MPa	
Special	6.4MPa(changeable according to demand)	6.4MPa(changeable according to demand)	
Controllable pressure range	0.02-0.5MPa		
Differential pressure	0.02-0.045MPa		
Control accuracy	4.0%(equip with glass tube float flowmeter)	4.0%(equip with glass tube float flowmeter)	
	1.5%(equip with metal tube float flowmeter)	1.5%(equip with metal tube float flowmeter)	
Min. working pressure	0.005MPa(see curve table)	0.005MPa(see curve table)	
Differential pressure under min.working pressure	0.002-0.004MPa(see curve table)	0.003-0.005MPa(see curve table)	





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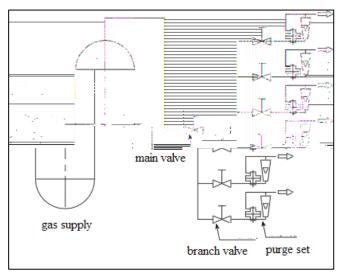
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As shown to the right: According to needs separate the main pipeline supplie gas into many branches. When chlose or adjus somen of branches gas flow can cause the change of supply gas pressure in main pipeline. The single-path purge set fixed in branch can measure flow precisely and keep the output flow constantly.

Recommended products model:

LZB-()DK/RE Equip with glass tube flowmeter purge set

LZZ-()/RE Equip with metal tube flowmeter purge set



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As shown to the right: when A with constant flow gas, the gas will discharge the medium insert in liquid pipeline and form into steady bubble, meanwhile the pressure between pipe A and B will be equal with liquid pressure on port B.

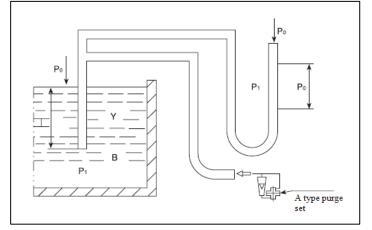
If the pressure of B is P1, air pressure is P0,

So: P1-P0= P, meanwhile

P1 = h+P0,so

P1-P0= h= P

So on the condition of knowing medium



density measure P with differential pressure transmitter or pressure meter,then can measure the liquid level h.

Recommended products model:

LZB-()DK/RA Equip with glass tube flowmeter purge set

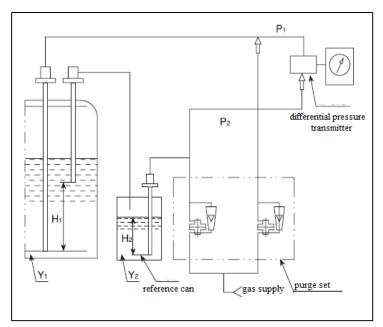
LZZ-()/RA Equip with metal tube flowmeter purge set

As show to the right: If have known the measuring medium liquid level H1 and reference medium liquid level H2,a so know reference medium density 1, measure differential pressure with differential pressure transmitter, then can measure the medium density 1.

Recommended products model:

LZB-()DK/RA Equip with glass tube flowmeter purge set

LZZ-()/RA Equip with metal tube flowmeter purge set



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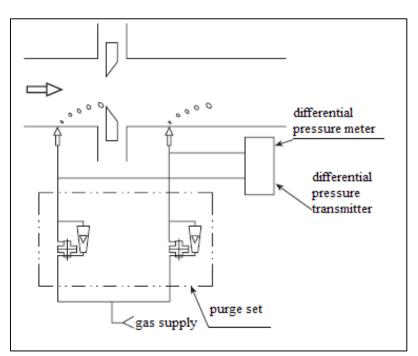


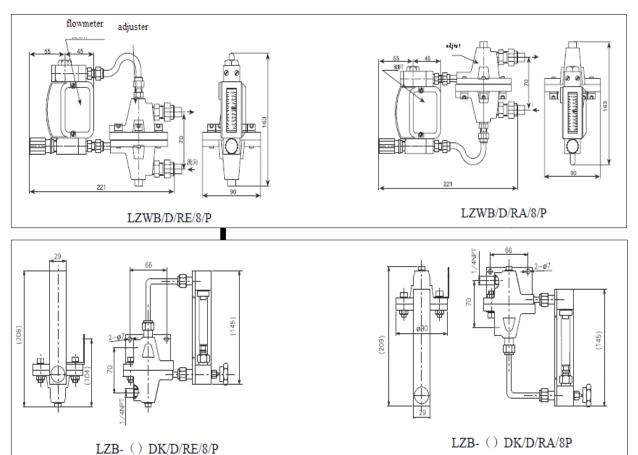
When measure corrosive liquid or liquid with solid particle or gas flow with dust,the lead pressure capillary may be clogged. Adopt with dual-circuits purge set to wash the two pressure ports, which can make sure the solid particle or dust will not clog the pressure port or lead pressure tube.

Recommended products model:

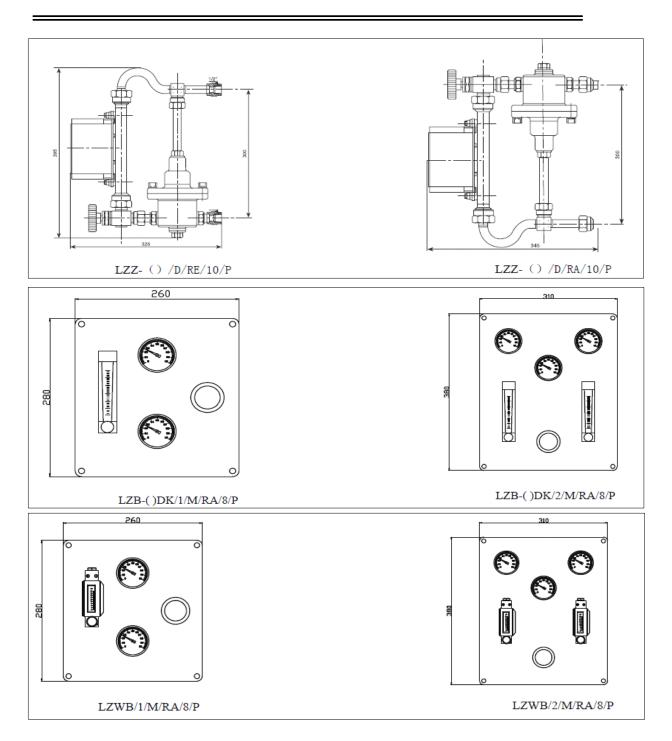
LZB-()DK/RE Equip with glass tube flowmeter purge set

LZZ-()/RE Equip with metal tube flowmeter purge set









Please instal purge set in proper position,to make sure that debug, clean and repair conveniently.

Because of instal magnetic coupling transfer system in purge set floater, to make sure that the disturbing magnetic field from other equipment during operation will not influence the flowmeter measuring result.

When instal, please add fixed support in proper position in order to keep the purge set steady. Install size shall not exceed the given size more or less, to avoid the pressure from stretch or

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compress work in purge set.

When there are iron magnetic particles in liquid medium, must filter the magnetic particles before installing purge set.

Must make sure the flow direction of medium same as the requirement of flow purge set, when instal flowmeter please close all of the fine-tune needle valves.

Before operation, please empty and clean pipeline to avoid impact force, shall open valve slowly adjust to working pressure, shall change flowrate from adjust open of valves, avoid impact force to floater which can cause measuring parts damage.

1.F	lowmeter mo	del:LZ							
	2.Class	model							
	В	Equip v	Equip with glass tube flowmeter(select DK series in general)						
	Z	Equip v	Equip with metal tube flowmeter						
	WB	Equip with micro flow metal tube flowmeter							
		3.Purgi	3. Purging form(If one meter,this code shall not select)						
		1	1 Single-way purge						
		2	2 Double-way purge						
		3	3 Multi-way purge(Special demand can order)			an order)			
			4.Instal type						
			D Single meter type						
			M Faceplate type						
			5.Pressure adjustment						
				RE			adjustment		
				RA			djustment		
						ure conne			
					F		e connction		
					S		connection		
					6		n sleeve chuck		
					8		m sleeve chuck		
					10 Others		m sleeve chuck		
					Others	7.Mater	ing to customers' demand		
						P	304		
						R	316		
						others	According to buyers' demand		
						Officis	8.Others		
							L With pressure indicator		
							G With magnetic filter		